

Work Order ID 81128

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Ship March 16

81128

Page 1

Item ID: D412-758-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 3/15/12 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals:

Process Plan

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-758

C

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP412-758-015 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

5/26/13

Handwritten: 12-3-12 (5)

Handwritten: 5x SP 12-03-09.

5/26/13

Handwritten: (5)

Picklist Print

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Work Order ID: 81128

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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Sf D3531-041
Bracket Assembly

Manufactured No

110 Each 0.0000 1

D2464

Manufactured No

110 f 174.7400 1.05

3/4 Seal
cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

Location

Loc Qty

Loc Code

ST404

174.74

61878

174.74

Sf D3525-1

Placard

Manufactured No

110 Each 6.0000 1

Location

Loc Qty

Loc Code

ST053

6

28428

1

68324

5

Sf D3645-1

Washer

Manufactured No

110 Each 72.0000 4

Location

Loc Qty

Loc Code

ST059

72

35024

24

35025

48

Sf AN525-10R7

Screw

Purchased No

110 Each 361.0000 7

Location

Loc Qty

Loc Code

ST345

361

115371

17

116737

44

118686

100

120833

200

5 B77184 SP
12-03-13

SP

5.53
5

1X
2X

SP

20X

SP 12-03-09

30X 10X

25X

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Work Order ID: 81128

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

NAS1149DN632J

Purchased

No

110

Each

436.0000

4

20

Washer

Location

Loc Qty

Loc Code

ST298

436

118428

436

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

7

35

Washer

MS21042L06

Purchased

No

110

Each

538.0000

4

20

Nut

Location

Loc Qty

Loc Code

ST300

538

118354

2

119109

35

119758

1

120360

500

MS24693-S29

Purchased

No

110

Each

116.0000

4

20

Screw

Location

Loc Qty

Loc Code

ST288

116

103915

116

RAM-B-201U-A

Purchased

No

110

Each

14.0000

2

10

Socket Arm, 1.75"

Location

Loc Qty

Loc Code

ST382

10

120639

10

ST396

4

119747

4

RAM-B-202U

Purchased

No

110

Each

14.0000

2

10

Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST396

14

119747

4

120639

10

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Shop Packet Print

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Start Date: 3/08/12

Required Date: 3/15/12

Start Qty: 5.00

Required Qty: 5.00

RAM-B-217U

Purchased

No

110

Each

11.0000

1

5

Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

5

120639

5

ST396

6

119747

6

MS21042L3

Purchased

No

110

Each

3,428.0000

3

15

Nut

Location

Loc Qty

Loc Code

ST300

3428

117441

16

117885

32

118451

5

118927

3

119017

3192

119075

180

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Shop Packet Print

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